

Date: Wednesday, 21/01/2009 7:21:15 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D407-667-205  
 Job Number : 45003  
 Estimate Number : 10804  
 P.O. Number :  
 This Issue : 21/01/2009 S.O. No. :  
 Prsht Rev. : NC Part Number : D407667205  
 First Issue : / / Type : CROSSTUBES Drawing Number : ECN1225 - REWORK  
 Previous Run : 41257 Drawing Revision :  
 Material :  
 Due Date : 28/01/2009 Qty: 1 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment :

Additional Product

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P N	D407-667-205	CHG	CHG006
DESC	Crosstube Aft High	STC	SH01-5
LOT	B41197	STC	SR01304NY
MANUF	Ball 407	STC	

Job Number:

Seq. #: Machine Or Operation:

1.0 CROSSTUBES CROSSTUBES RESOURCE 1

Comment: CROSSTUBES RESOURCE 1

PULL FROM HONG KONG

1 X D407-667-205 B41197 ✓ / c 9/1/09

2.0 D407667205 Crosstube Aft

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Crosstube Aft

3.0 CROSSTUBES CROSSTUBES RESOURCE 1

Comment: CROSSTUBES RESOURCE 1 CHAFING SHIELD 37969  
 REWORK TUBE PER ECN1225 ms219020-22: 108187  
 MOVE BOTH CHAFING SHIELDS 0.375"  
 TOWARD BL 0.0. center support new B#: 45483

4.0 QC5 INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT FOR ORIGINAL KIT  
 TO BE INCLUDED

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D407-667-205

Job Number: 45003

Part Number: D407667205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(K)

Comment: PACKAGING RESOURCE #1  
REPACKAGE USING NEW B/N  
@ CHG 006  
NEW LABELS REQ'D

Rev E  
10053

TU 09.02.18

9/2/18

SD

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/02

Comment: FINAL INSPECTION/W/O RELEASE

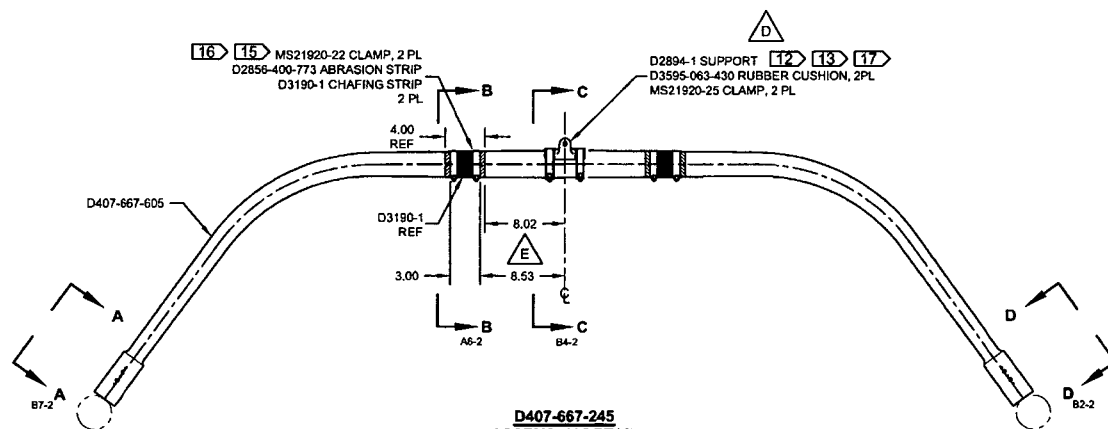
Job Completion



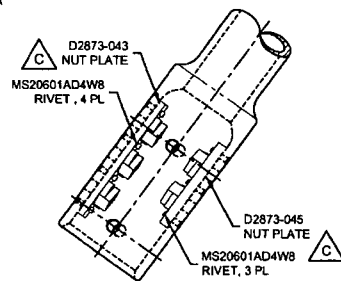
YMF  
09-02-27

16 15 MS21920-22 CLAMP, 2 PL  
D2856-400-773 ABRASION STRIP  
D3190-1 CHAFING STRIP  
2 PL

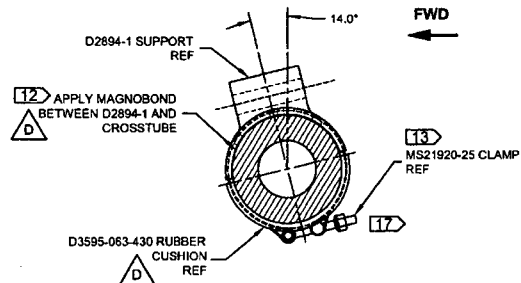
D2894-1 SUPPORT 12 13 17  
D3595-063-430 RUBBER CUSHION, 2PL  
MS21920-25 CLAMP, 2 PL



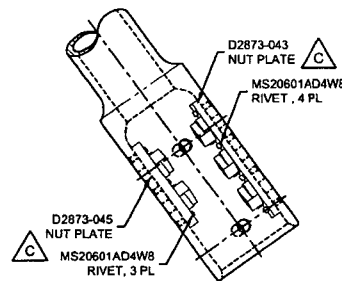
**D407-667-245**  
**ASSEMBLY DETAIL**  
(VIEW LOOKING FWD)



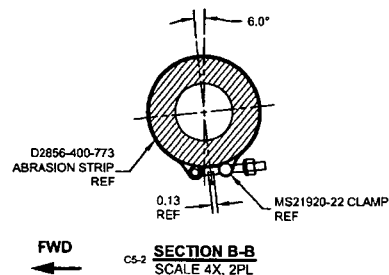
**VIEW A-A CUFF DETAIL**  
SCALE 4X



**SECTION C-C**  
SCALE 4X



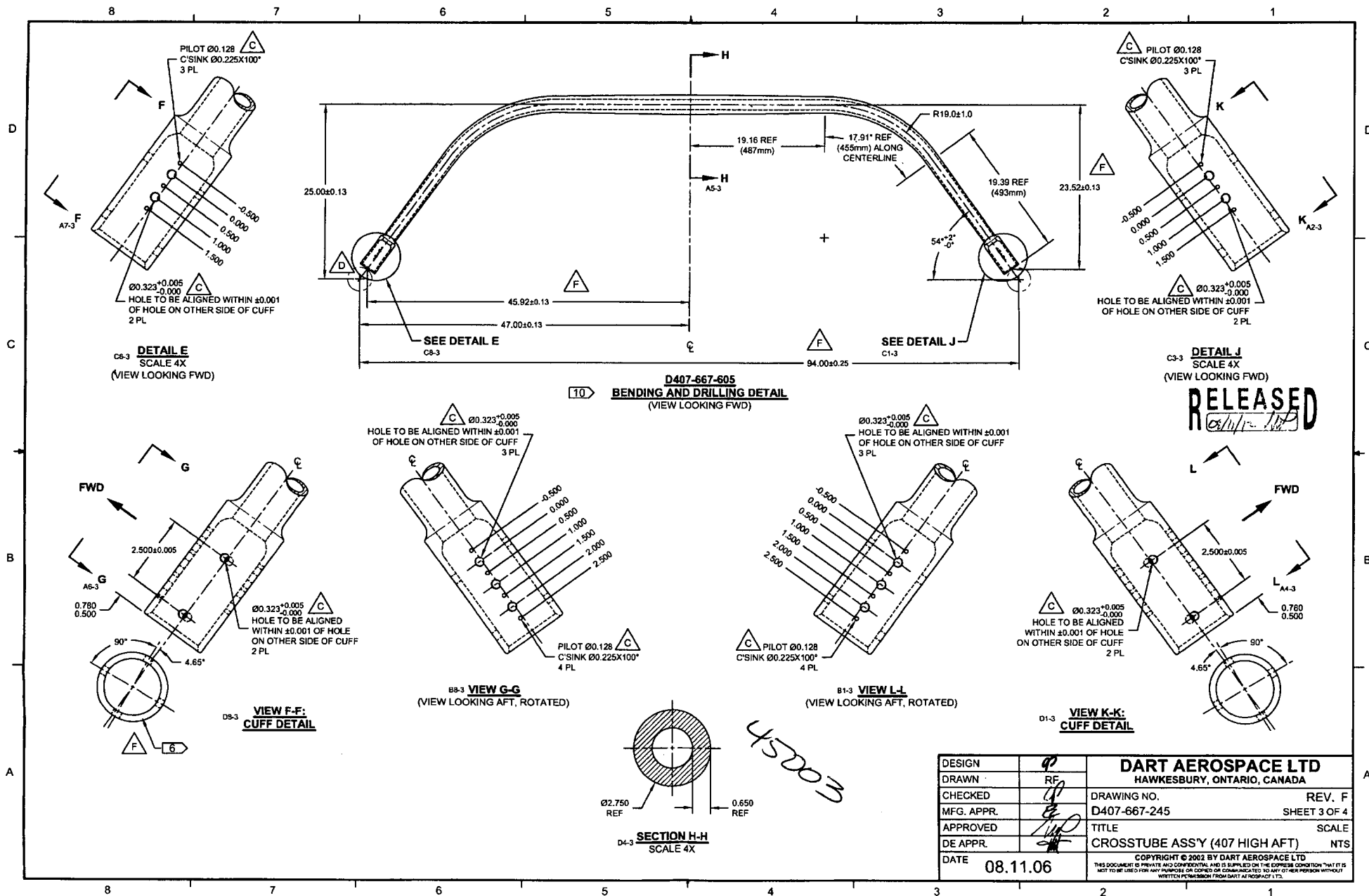
**VIEW D-D CUFF DETAIL**  
SCALE 4X

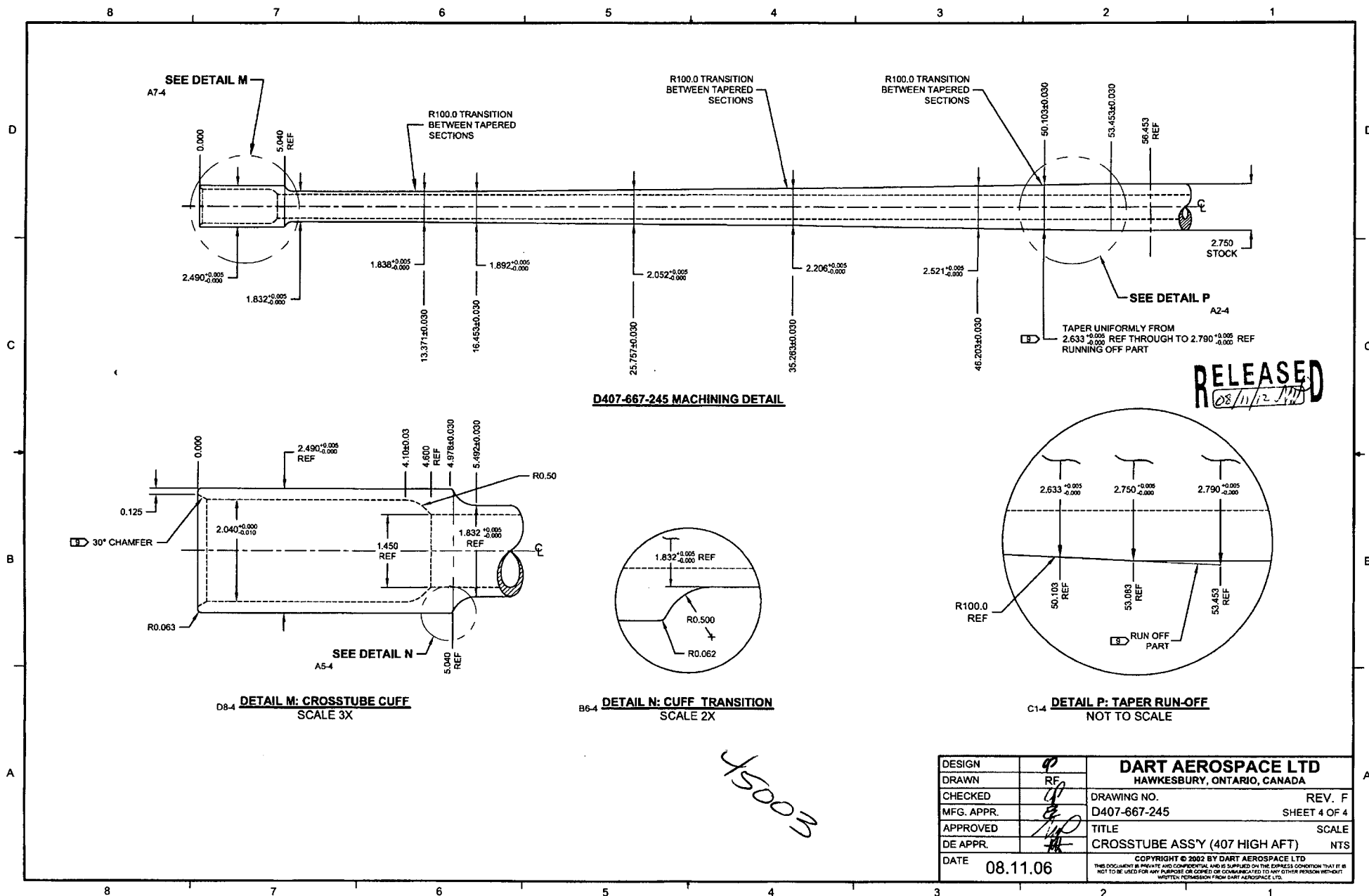


**SECTION B-B**  
SCALE 4X, 2PL

**RELEASED**  
08/11/06

DESIGN	4	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.	REV. F
CHECKED	RF	D407-667-245	SHEET 2 OF 4
MFG. APPR.	RF	TITLE	SCALE
APPROVED	RF	CROSSTUBE ASS'Y (407 HIGH AFT)	NTS
DE APPR.	RF	COPYRIGHT © 2002 BY DART AEROSPACE LTD	
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RELEASED  
08/11/12 JPD

DESIGN	45003	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	RF	D407-667-245	SHEET 4 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	CROSSTUBE ASSY (407 HIGH AFT)	NTS
DATE	08.11.06	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

**L Lacelle**

**From:** Tommy Leung [tommytdleung@aviationlogistics.com.hk]  
**Sent:** January 20, 2009 10:35 PM  
**To:** Brigitte Golden; mbuirski@ckor.com  
**Cc:** 'Brad Easterbrook'; 'Renato D. Garbin'; 'L Lacelle'; ALL  
**Subject:** Re: Shipment to Dart Aerospace from HK invt.

45003

Dear Golden,

Thank you for the order I have contact with Forwarder's Journey Logistics Mr. Ricky Chan we will make arrangement of cargo ship back to your facility under you provided BN#41197 with p/n.D407-667-205 qty. 1 each and the freight schedule will be booked on Friday 23th. Beside, we have to prepare a shipping documents (Pro-Forma invoice) for attached the shipment ship to you.

Thanks & Best Regards  
Tommy

----- Original Message -----

**From:** Brigitte Golden  
**To:** mbuirski@ckor.com ; 'Tommy Leung'  
**Cc:** 'Brad Easterbrook'; 'Renato D. Garbin'; 'L Lacelle'  
**Sent:** Wednesday, January 21, 2009 12:19 AM  
**Subject:** Shipment to Dart Aerospace from HK invt.

Good Morning Mr. Leung & Mr. Buirski!

We need to bring back a Crosstube D407-667-205 B# 41197, TRF0000060-1.

We have contacted Journey Logistics to take care of the shipment from HK to Hawkesbury. Please attach all the documents that go with that part on the box. Mr. Brad Easterbrook or Mr. Renato from Journey will get in contact with you.

I have attached a copy of the ARC and the custom invoice from when it was shipped.

Don't hesitate to contact me for any further information.

p.s. Brad I thought it was for 2 boxes, but it turned out that it's only one!

*Brigitte Golden*

Dart Aerospace Ltd  
Order Processing  
613.632.5200



## PROFORMA INVOICE

Tel:1-613-632-5200

Method: Air Freight -

Item	Part Number/ Description		Qty	Parts Condi	Unit	Unit Price USD	Line Amount	Batch No.
1	D407-667-205	Crosstube	1	FN	EA	5,134.00	5,134.00	BN41197
		Invoice Value for Customs Purpose Only						
<b>Remarks:</b> HS Code: 88032000 Country of Origin – Canada						<b>Sub Total:</b>		5,134.00
						<b>Core Deposit:</b>		N/A
						<b>Misc Charge:</b>		
						<b>Freight:</b>		---
						<b>Total :</b>		5,134.00
<b>Certificate of Conformance</b> Certified that, unless otherwise stated above, the whole of the above-mentioned parts have been manufactured/overhauled/repaired/modified/tested and inspected in accordance with the terms of the contract/order applicable thereto and conform fully to the standards/specifications quoted hereon.  Signature <u>                    <i>sf</i>                    </u> Lo Ka Hung, Stone								
All returned merchandise must obtain prior written approval from Avion and is subject to a handling charge.								